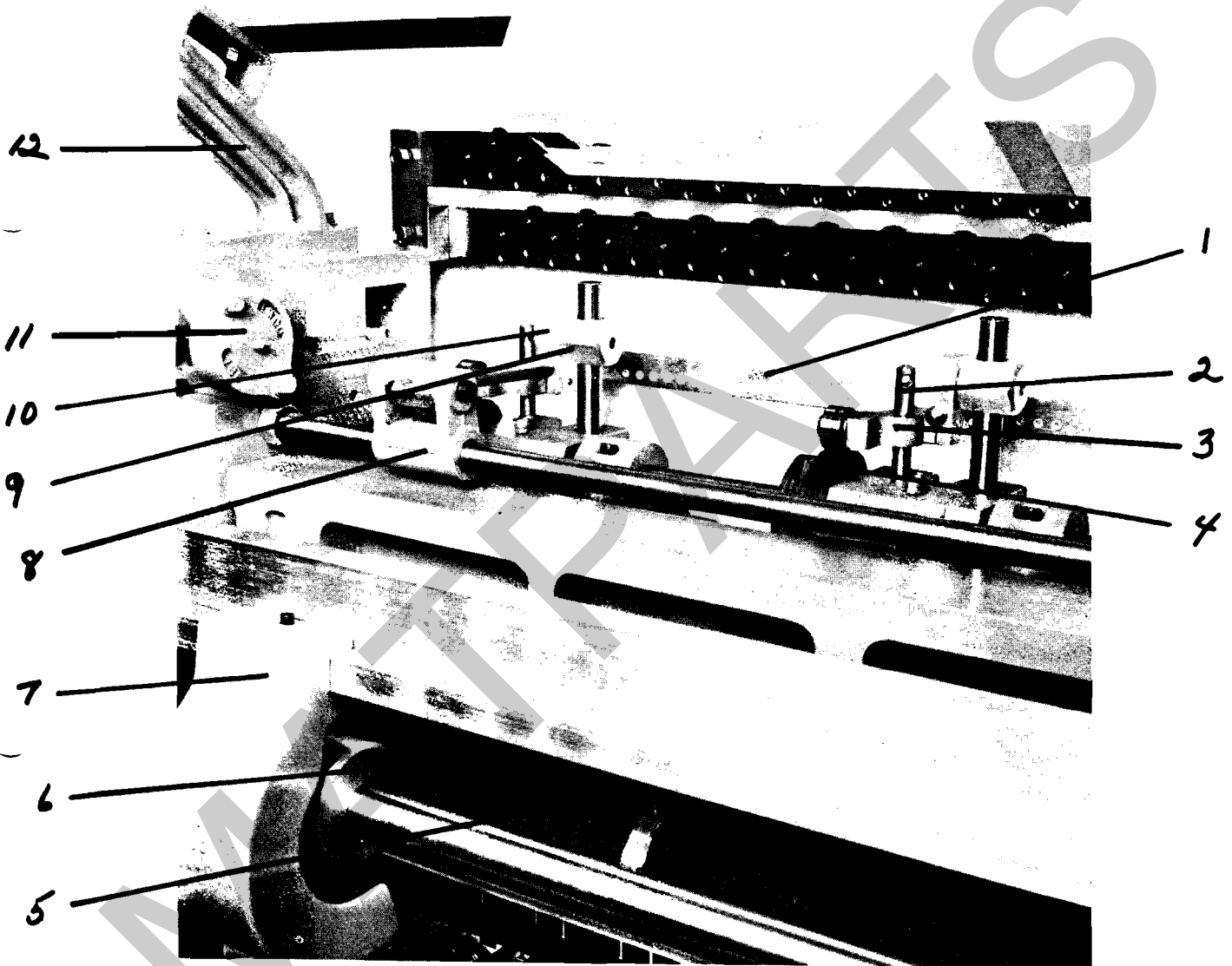


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ABOVE - REAR VIEW OF 60" & 64" EMCO HEAVY DUTY MACHINES

<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>	<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>
1	1059	Shaker Bar w/por. Eyelets	7	224-C	Knife Guard
2	369	Presserfoot Rod	8	1816	Rear Take Up Support
3	1107	Presserfoot Lifter	9	918	Front Hex. Take Up support
4	815	Presserfoot Lift Cam	10	418	Take Up Block, split
5	227	18" Felt Roller Section	11	785	Safety Back Stop Spacer
6	223	Hub w/ #222 Knife blade	12	919N	Upper Grip Roller support arm

(ORDER PARTS BY PART #, not item #)

PG. 11

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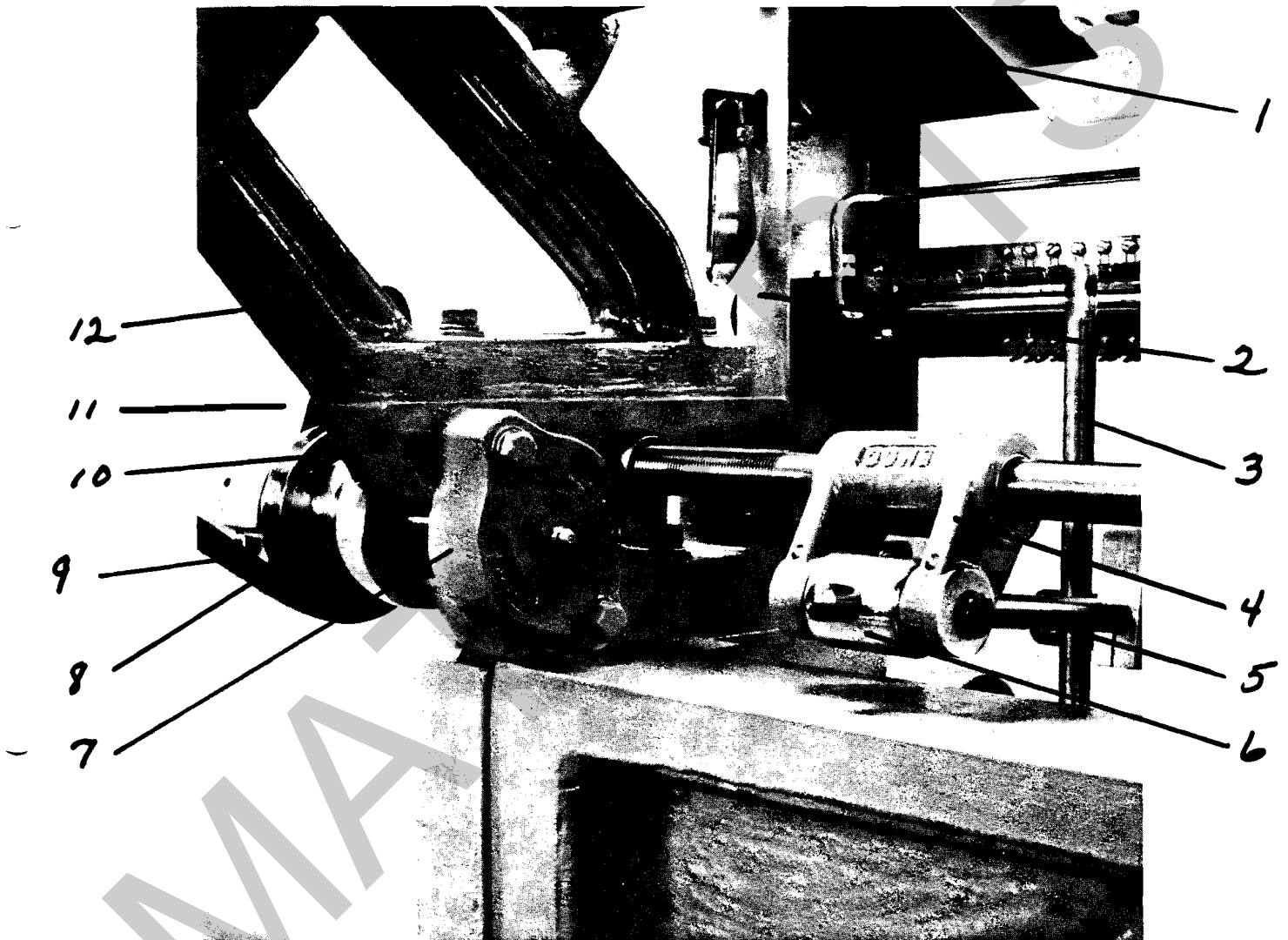
REAR VIEW 64" EMCO MACHINE

<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>	<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>
1	817P	Steel Ten. Bar Support	8	1816NT	Take Up Lever
2	423	Thread Tension Bar			Position shown for
3	915	3/4" Dia. Needle Drive			60" & 64" Machs.
4	918	Rod	9	1059	Shaker Bar w/por. eyelets
5		Front, Hex. take up	10	1816	Rear Take Up Support
6		support	11	418	Take Up Block
7	817P	Steel Ten. Bar Support	12	417L	Take up rod, long
	817	Steel Tie Rod Support	13	423	Tension Sup. Bracket
	1038	1" Upper Rocker Shaft	14	420	Thread Ten. Stud

(ORDER PARTS BY PART #, not Item #)

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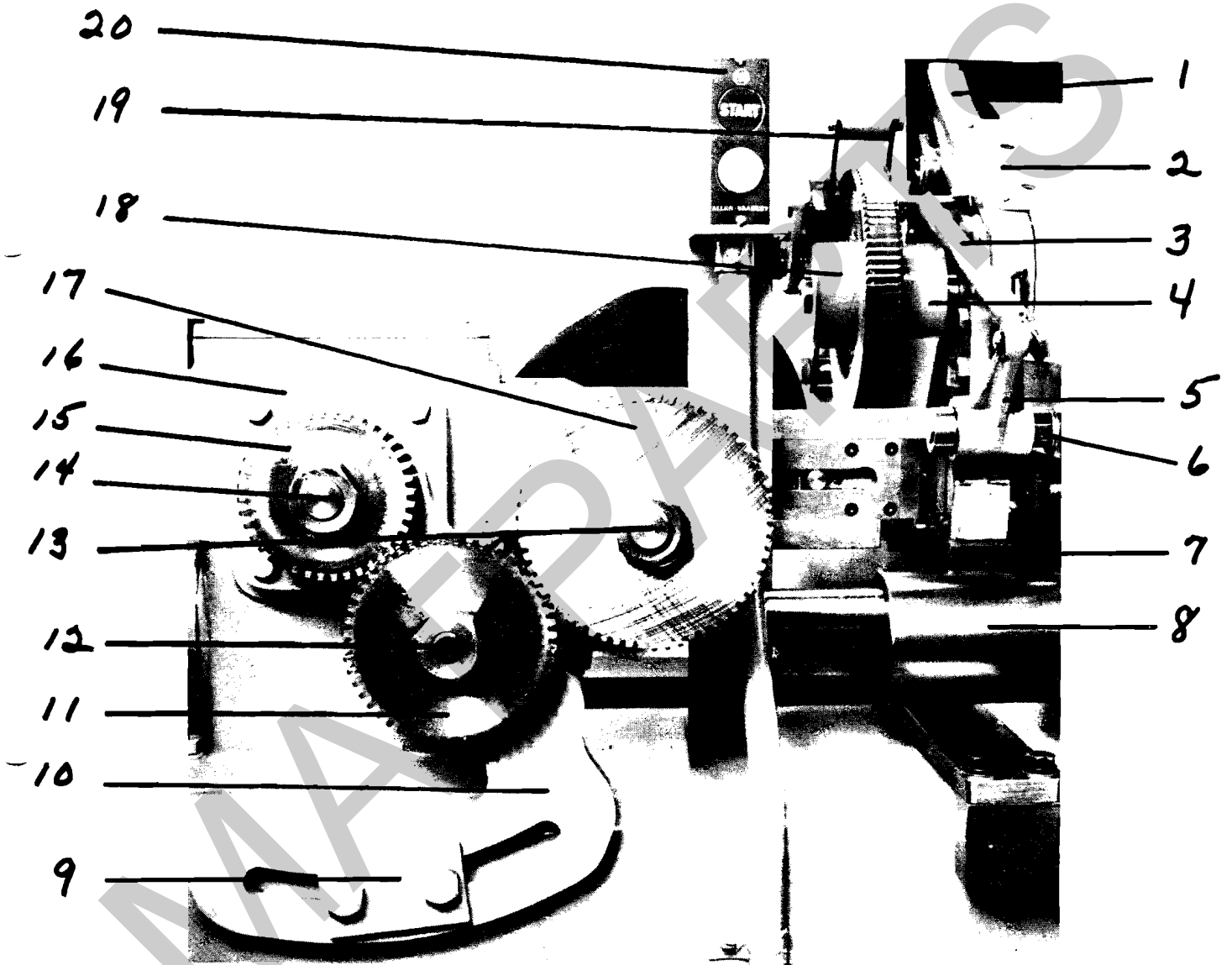


<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>	<u>Item #</u>	<u>Part#</u>	<u>Description of Part</u>
1		Thread Tension Roller for Stop Motion	7	785	Back Stop Bearing Clutch
2		Stop Motion Frame	8	794	Special V Belt Pulley
3	369	Presserfoot Rod, 1/2"	9	795	Dual V Belt
4	1816	Rear Take Up Support	10	79-S	Side Stand Extension
5	417-L	Long Take Up Rod	11	793	Clutch Drive Lever
6	1819	Rear Rod Support	12	919N	Upper Grip Roller Support Arm

(ORDER PARTS BY PART #, not item#)

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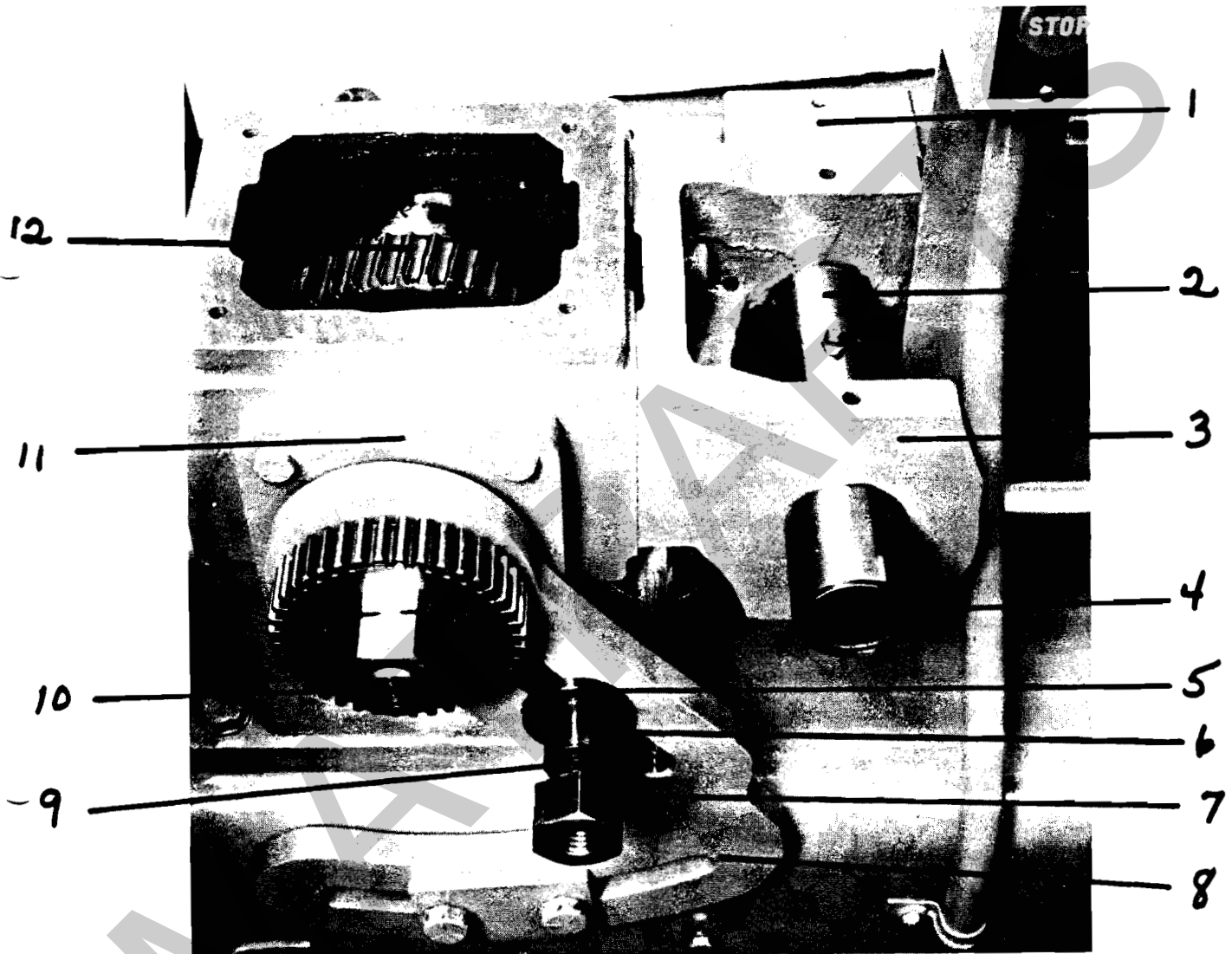


<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>	<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>
1	947-NT	Feed Roll Bracket	11		Idler Gear
2	951	F. R. Chain Guard	12	377B	Idler Stud
3	449	Ratchet Return Spring	13	541	Cam Shaft
4	BB508	Ratchet Drive Lever	14	379	Worm Gear Shaft
5	632X	Barrel Cam Drive Lever	15		Drive Gear
6	632S	Stud with Collar	16	374F	Gear Box Flange, Front
7	632P	Teflon Pad for #632X	17		Driven Gear
8	335	Barrel Cam	18		Ratchet
9	377P	Locking Plate w/screws	19	570NT	Ratchet Brakes
10	877	Idler Sector	20		Start & Stop Push Button Station

(ORDER PARTS BY PART #, not Item #)

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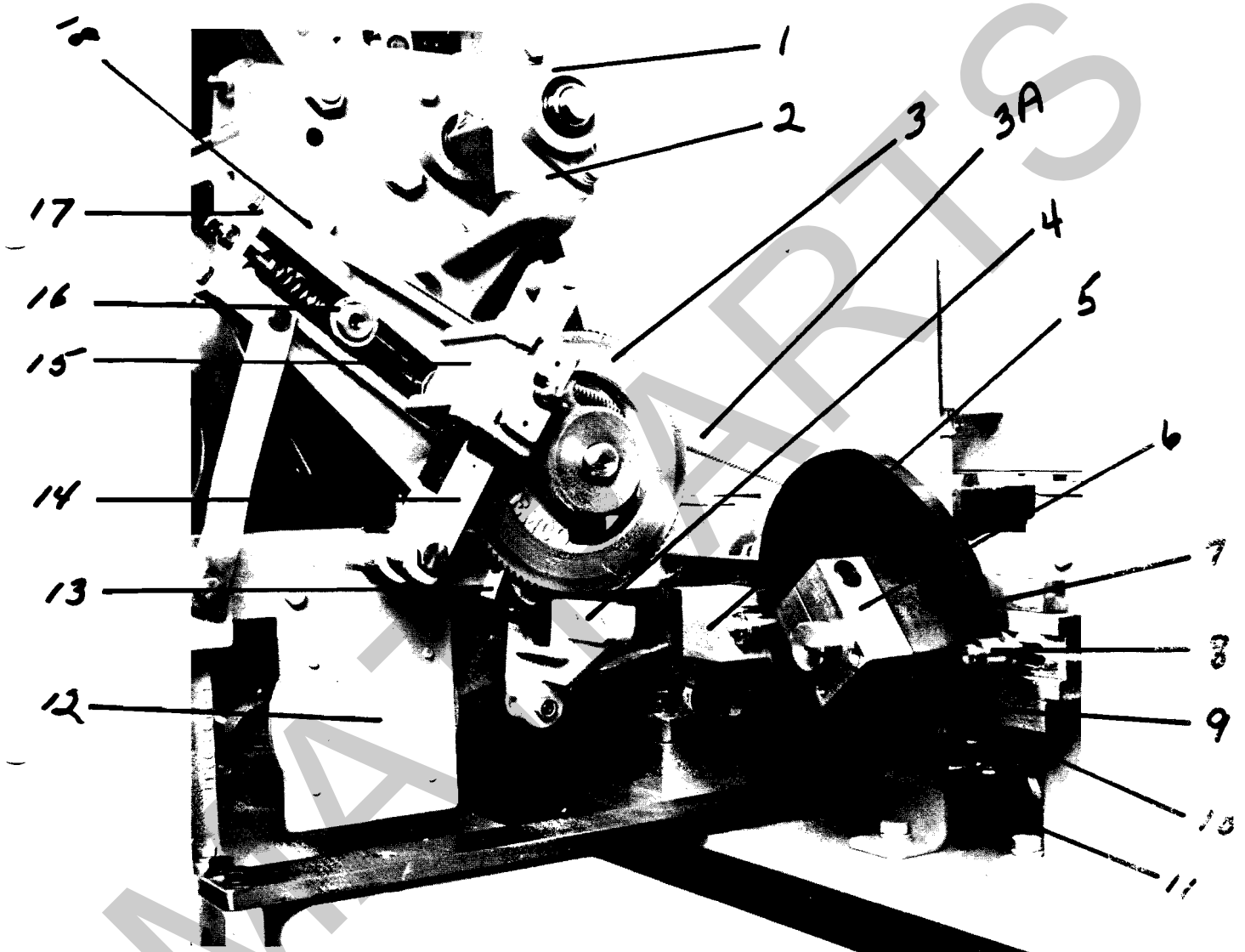
<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>	<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>
1	978	Cam Slide Block	7	377N	Nut
2	322	Cam Shaft Housing	8	877	Idler Sector
3	366NT	Support for above	9	377SB	Bolt for Idler Sector
4	322B	Cam Shaft Bushing	10	379	Worm Gear Shaft
5	377W	Washer for Idler Bolt	11	374	Gear Box Flange
6	377B	Idler Bushing	12	456	Worm Gear

(ORDER BY PART #, not by Item #)

PG. 15

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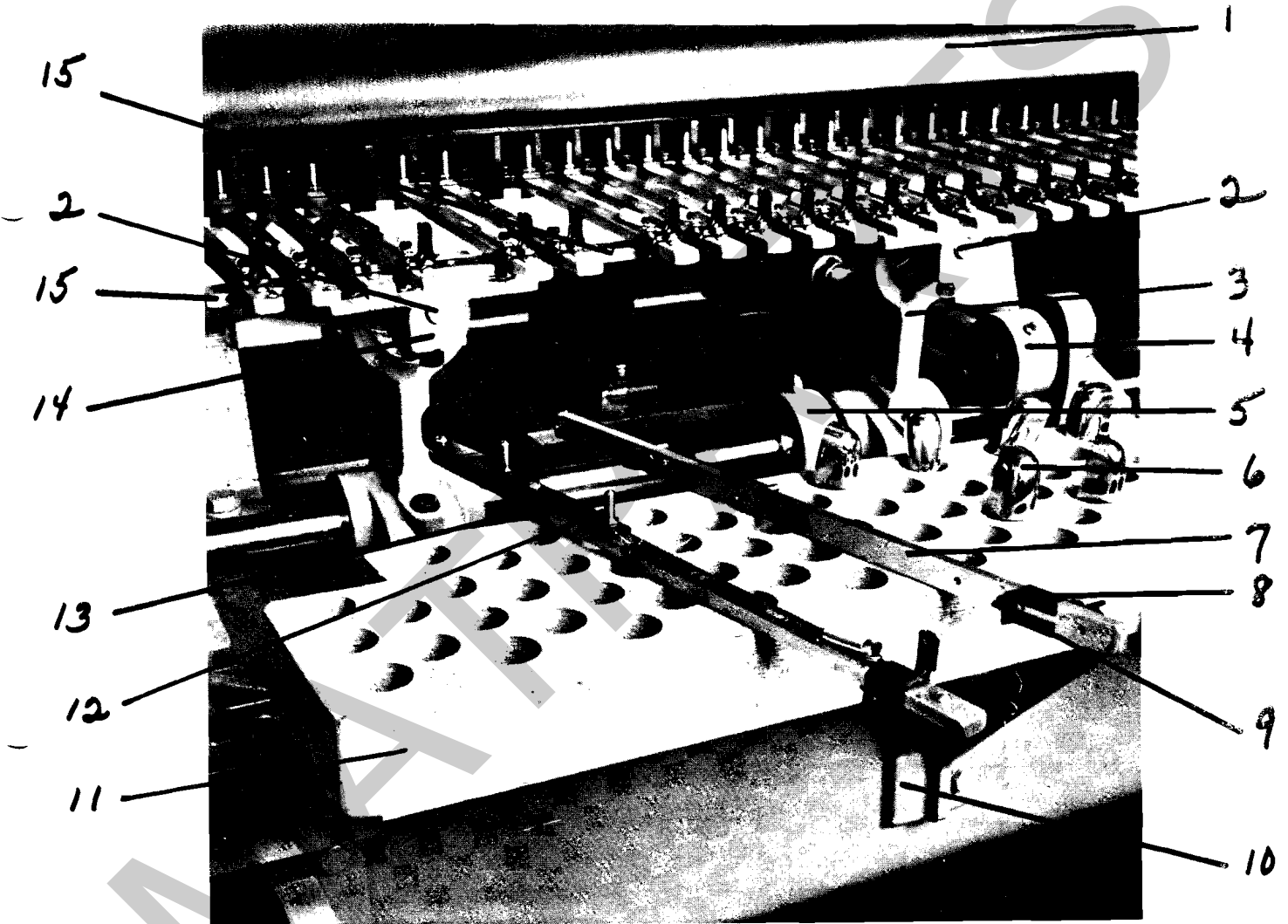
<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>	<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>
1	514	Flange Bearing	11	834	Ratchet Dr. Conn. Rod
2	513	Upper Rocker Shaft Support	12	275	Mounting Plate for Feed Roll Chain Dr.
3		Ratchet	13	7327	Ratchet Pawl
3A	449	Ratchet Return Spring	14	870NT	Ratchet Brakes
4	BB508	Ratchet Drive Lever	15	271	Adj. Clamp for brakes
5	250	Left Hand Pretensioner	16	347M	Feed Roll Bushing
6	944	Squeeze Cam Hub	17	947-P	Top Plate for #947NT
7	242	Top Cam Slide Bar	18	947NT	Feed Roll Bracket
8	329	Cam Roller Stud, complete			Feed Roll Bracket
9	243	Lower Cam Slide Bar			
10	541	Cam Shaft - without undercut, using squeeze cam hub only			

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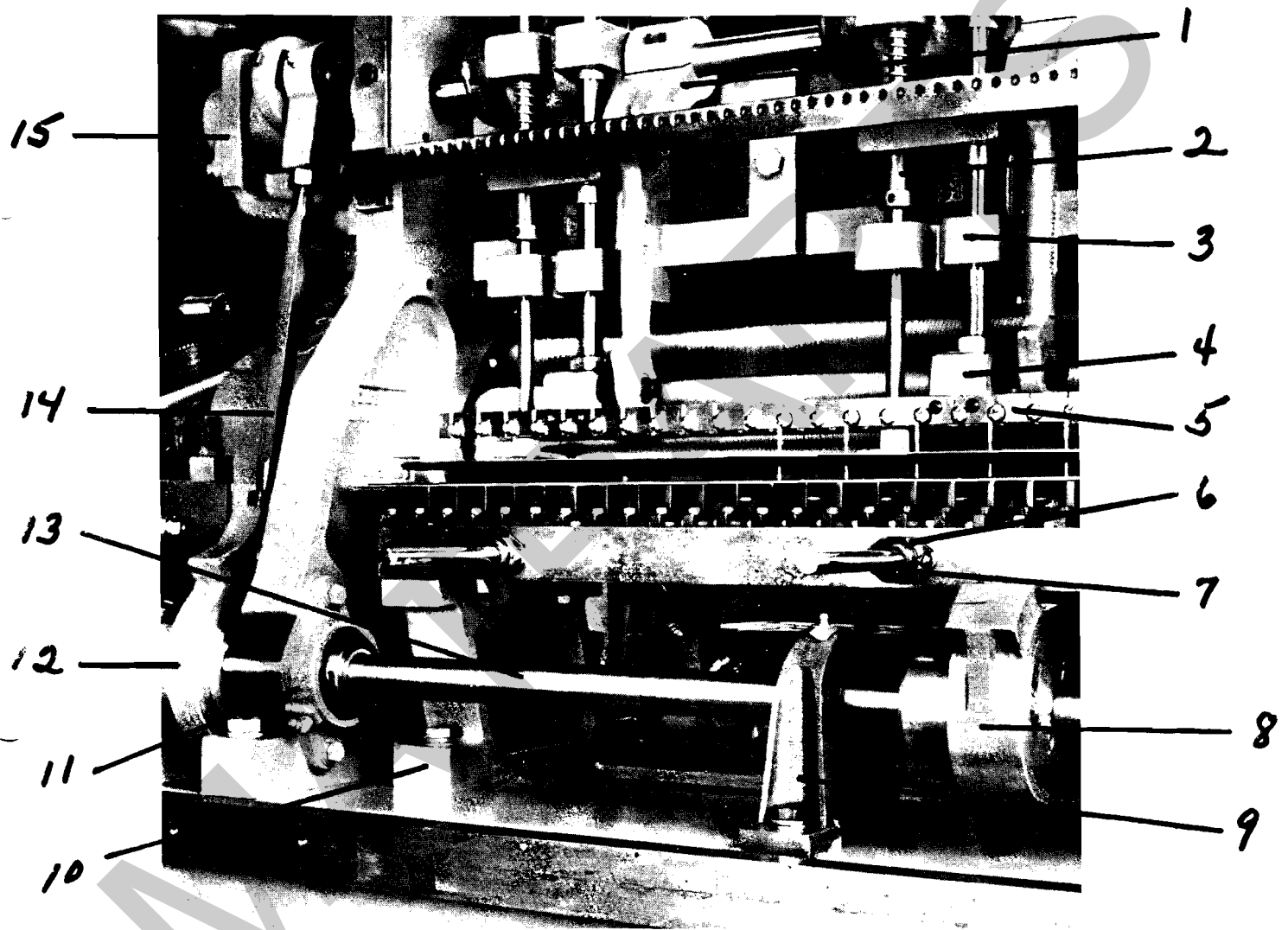
<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>	<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>
1	345-3	Feed Roller	8	399-L	Slide Lock
2	362	Rear Shuttle Bar Block	9	391-RS	Rear Stud
3	7865	Shuttle drive lever	10	430-B	Shuttle Tray Bracket
4	528 R	Left Hand Link	11	430	Shuttle Tray
5	827	1" Pillow Block	12	565	Basket Stud
6	429-10B	Shuttle	13	B-391-10B	Shuttle Basket
7	391-10B	Shuttle Holder	14	362	Rear Shuttle Bar Block
			15	394-R	Rear Shuttle Holder Bar

(ORDER BY PART #, not by Item #)

PG. 17

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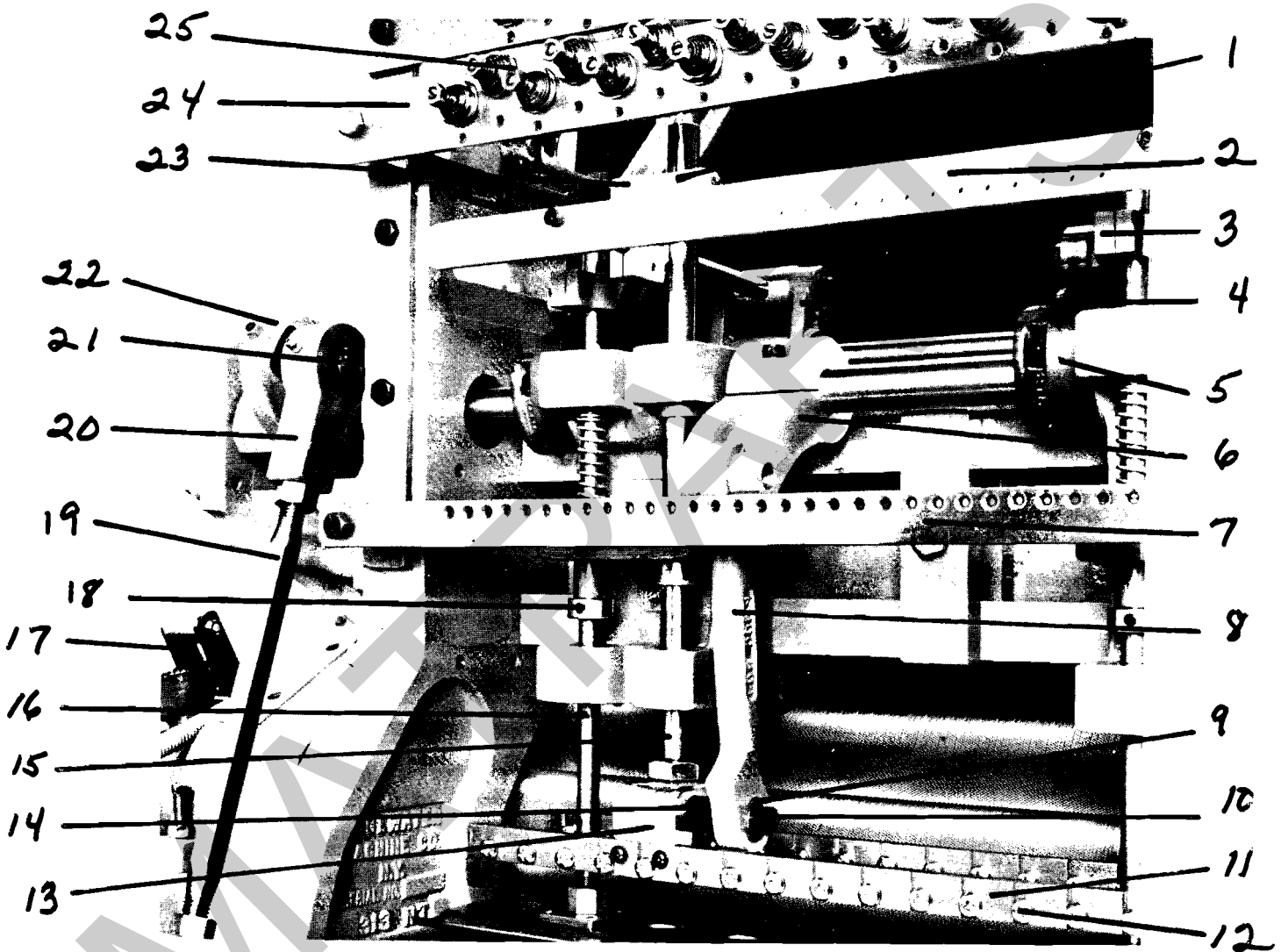
<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>	<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>
1	7204	Needle Lift Link Lever	9	S823M	Main Shaft Pillow Block
2	369B	Presserfoot Rod Bushing			
3	911	Press. & Needle Rod Bracket	10	821NT	Race Bed Stand
4	75	Needle Bar Bridge	11	303BH	Main Shaft Bearing Housing
5	298	Needle Bar	12	850	Needle Drive Eccentric
6	1129	Metal Retainer	13	1039	Front Main Shaft
7	367	Shuttle Drive Rod	14	356N	Side Needle Drive
8	849 859	Shuttle Drive Eccentric			Connecting Rod
			15	513	Upper Rocker Shaft Support

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PG. 18

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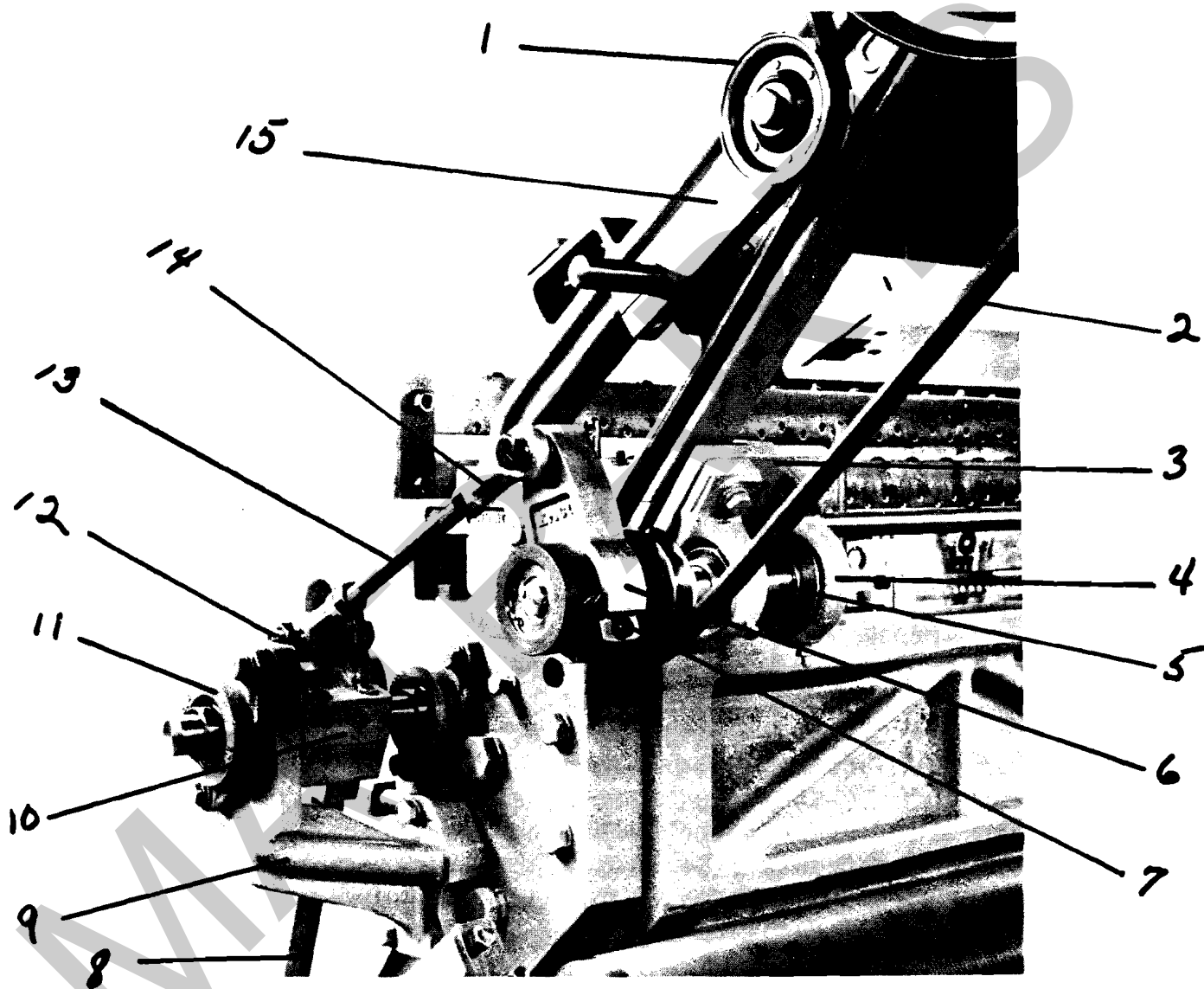
<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>	<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>
1	918	Front Hex. take up support	14	804	Spacer
2	1059	Shaker Bar w/ por. eyelets	15	915	3/4" Dia. Needle dr. Rod
3	1107	Presserfoot Lifter	16	369	Presserfoot Rod
4	1816	Rear Take Up Support	17	570NT	Ratchet Brakes
5	815	Presserfoot Lift Cam	18	369C	Presserfoot Rod Collar
6	7204	Needle Lift Link Lever	19	356N	Needle Drive Conn. Rod
7	1050	Thread Guide Bar, lower	20	528R	Top, Right Hand Link
8	803	Needle Bar Lift Link	21	415	Stud for Top Link
9	805AA	Bearing	22	7806	Upper rocker shaft lever
10	805CS	Connecting Screw	23	418	Take Up Block, split
11	298	Needle Bar	24	423	Thread Take Up Bar
12	314	Needle Screw	25	420N	Tension Nut
13	75	Needle Bar Bridge		420	Tension Stud
				421	Tension Discs
				422	Tension Spring

(ORDER PARTS BY PART #, not Item #)

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* = PARTS NECESSARY FOR CONVERSION FROM ROUND BELT TO "V" BELT INTERMITTEN TAKE UP DRIVE

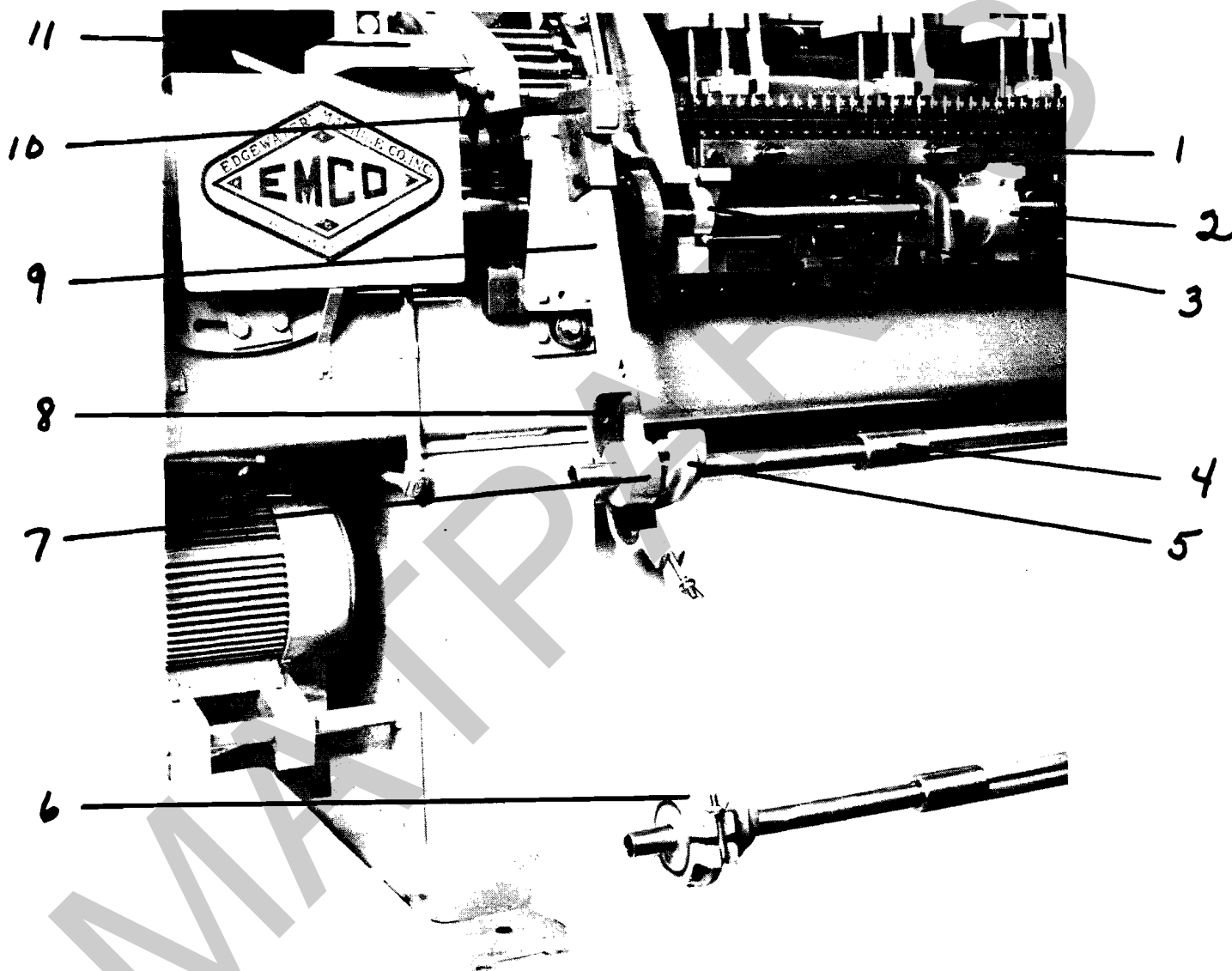
<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>	<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>
1	384	Idler Pulley	9	513	Upper Rocker Shaft Support
* 2	795	Special V Belt	* 10	754	Dual Upper Rocker Sh. Lever
3	957	Mounting Plate	11	514	Flange Bearing
* 4	208	Back Stop Clutch	* 12	791	Stud
* 5	796	Special 1" Shaft	* 13	792	Round Connecting Rod
* 6	793	Clutch Drive Lever	* 14	788	Links
* 7	789	Push Clutch	15	383	Belt Tensioner Arm
8	356N	Needle Drive Conn. Rod			

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PG. 20

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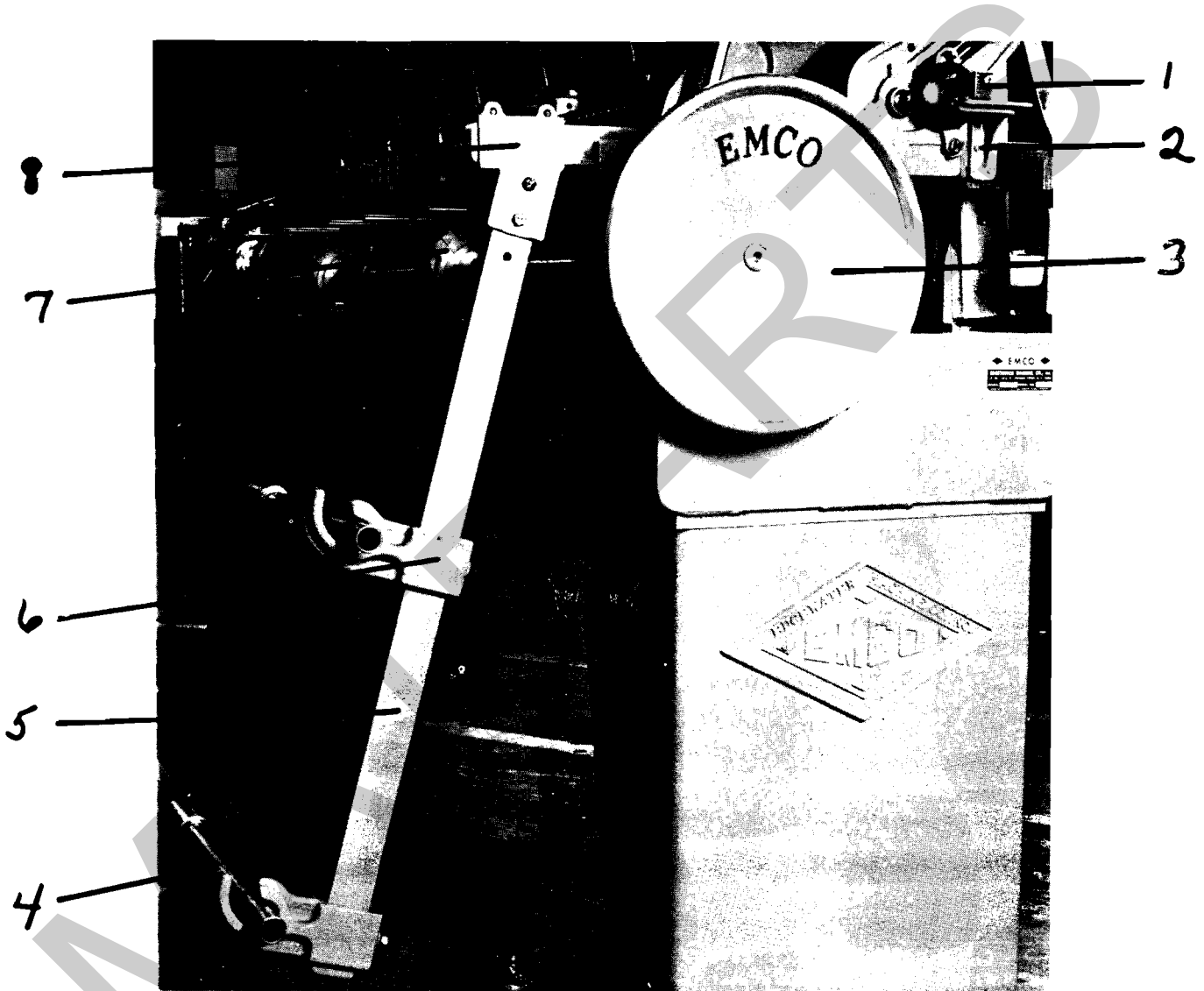


<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>	<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>
1	367-H	Shuttle Drive Rod	6	7389NT	Brake Tension Control
2	859	Shuttle Drive Eccentric	7	945	Hub for above
3	303-BH	Bearing Housing	8	7389NT	Brakes
4	318-NT	Grip Roller	9	339-S	Support Arm
5	3367	Grip Roller Hook	10	339-L	Left Support
			11	443	Tool Tray

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<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>	<u>Item #</u>	<u>Part #</u>	<u>Description of Part</u>
1	460	Yardage Counter	5	339-S	Support Arm
2	465	Bracket for above	6	3367	Grip Roller Hook
3	948	R.H. Hand Wheel	7	859	Shuttle Drive Eccentric
4	318-NT	Grip Roller for 1½" or 2" Tubes	8	338	Right Hand Support

(ORDER BY PART #, not by Item #)